

MPA Competition Cheekpiece

Instructions to replace your cheekpiece

Instructions are similar for all MPA New style chassis. Please contact us if you have problems.

To help identify your Factory cheek piece here is a picture



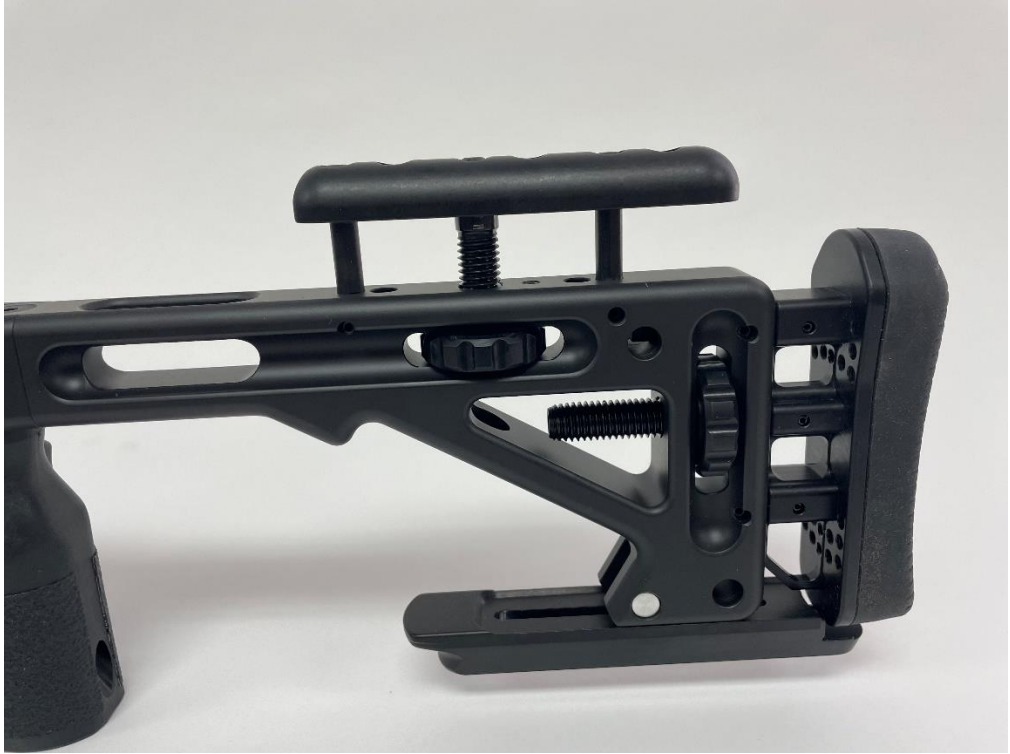
The “New Style w/o Thumbwheel” which is common on Hybrid and other MPA chassis can use the Bison Tactical MPA Competition Cheekpiece w/o the included plate and Hex head bolt, and is simpler to install.

Just attach directly to the smooth rods using the factory provided bolts. Just unbolt and bolt on the new Bison Tactical MPA Competition Cheekpiece.

*The collars can be reused as well. (see the end of the instruction sheet for an assembled picture)

Replacing the New Style w/ Thumbwheel

First, remove the complete MPA Factory cheek piece assembly from the stock.



If your stock has a thumbscrew unscrew the thumbscrew until the cheek piece assembly is removed from the rifle.



Please be cautious since the thumbwheel is not captured, so it can easily fall from the chassis.

Remove the 3 bolts that penetrate the Factory cheek piece.



You will re-use the 2 smooth rod bolts, and replace the center threaded rod bolt with the provided stainless steel hex head bolt.



Please use a dab of thread locker (suggest Blue, or [Vibratite](#)) on the hex bolt threads. Then screw the threaded rod onto the hex head bolt until the top of the threaded rod is flush with the underside of the plate.



Next insert the other two rods into the holes in the plate. They will be snug. The smaller ends should be fitted into the plate (watch for the step on the smooth rods).

Both rods should penetrate the plate to the edge of the step, and not over-penetrate the plate. While inserting these rods, turn them so the flats are oriented the same way they were in the original Factory orientation.

These flats are used with the set screws on the chassis.



View from above



Insert the plate with the rods back into the chassis, turning the thumbwheel to pull the plate downwards.



Place the Bison Tactical MPA Competition cheekpiece on top of the plate, and using the remaining 2 factory bolts, tighten the MPA Competition Cheekpiece into place.

****CAUTION- do not overtighten. Snug is good enough ****



Picture of Hybrid Chassis with Bison Tactical MPA Competition Cheekpiece assembled

